Monday, 06/10/2008 11:43:45 AM Julie Lecocq

Process Sheet

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|--------------------|-----------------------|----------------------------|---------------------------|--|------------------|
| Customer | : CU-DAR001 Dart Heli | copters Services | Drawing Name | : GHW ASSEMBLY | |
| Job Number | : 42462 | | | | |
| Estimate Number | : 12128 | | | D 110=00011 | |
| P.O. Number | | | Part Number | : D412729011 | |
| This Issue | : 06/10/2008 S.O. N | 0. : | Drawing Number | : DSK 092 REV B | |
| Prsht Rev. | : NC | | Project Number | : N/A | |
| First Issue | : // Type | : LARGE FAB ASSY | Drawing Revision | : A | |
| Previous Run | : 39424 | | Material Due Dete | : - 24/40/2000 Ot u: | 1 Um: Each |
| Written By | : | | Due Date | : 31/10/2008 Qty : | 1 Um: Each |
| Checked & Approve | | 12 10 0 C | · | | |
| Comment | : Est Rev:A 0 | 5.01.12 New Issue KJ/JLM | <u> </u> | | |
| Additional Product | | | | | |
| | | • | • | | |
| | | | | | |
| Job Number: | | | | | |
| | | | | | |
| Seq. #: | Machine Or Operation | | Description : | | |
| 1.0 | DC | DO | OCUMENT CONTROL | | |
| | | | | | |
| | | JLD | 08.10.20 | | |
| Comme | ent: DOCUMENT CONT | | , | | |
| • | Photocopy bluefile a | nd create labels per PPP [| 0412-729-011 CHG003 | 40/11/30 | |
| 2.0 | PACKAGING 1 | | ACKAGING RESOURCE #1 | | <u> </u> |
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| | | | | | |
| Comme | ent: PACKAGING RESO | URCF #1 | <u>-</u> - | | |
| | Pick Packing Kit | | | • | |
| 3.0 | 42462A | GH | HW MEDIUM BELL | | |
| | | | | | _ |
| Sec. 1 | | | | | (rv) |
| Comme | ent: Sub-Component G | I MEDILIM BELL | | / | |
| Comme | 2 x D412-729-041 | Batch B4246 | 012 AC | 8/11/4 | sq |
| 4.0 | | | SPECT 100% KITS FOR COMPL | = 1/1/7 ETENESS | |
| 4.0 | QC4 | | SPECI 100% KITS FOR COMPL | ETENESS | |
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| | | S FOR COMPLETENESS | 80 | 001104 | |
| 5.0 | PACKAGING 1 | . P <i>A</i> | ACKAGING RESOURCE #1 | 5183011101011111111111111111111111111111 | |
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| Comme | ent: PACKAGING RESO | | | | |
| | Identify and pack for | shipping as per PPP D412 | 2-729-011 | 1 | |
| | Location: | -0 . \sim | ζ, | \ \. | ^ |
| | PPP Rev: | - reu D | 8 | 11114 | SV |
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Dart Aerospace Ltd

| W/O: | | WORK ORDER CHA | ANGES | | | | | | | | | |
|---------|-------------|------------------------|----------|-------|-----|-------------------------------|--------------------------|--|--|--|--|--|
| DATE | STEP | PROCEDURE CHANGE | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | | | | | |
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| Part No | ١. | PAR #· Fault Category: | NCR: Yes | No DO | Δ: | Date: | | | | | | |

| Part No: | | PAR #: Fau | It Category: | NCR: Yes No | DQA: | Date: | |
|----------|-------------|------------|-----------------|----------------|------|-------|--|
| | Resolution: | Disp | oosition: | QA: N/C Closed | : | Date: | |
| NCD. | | WORK | ORDER NON-CONFO | RMANCE (NCR) | | | |

| NCR: | | | WORK ORDE | ER NON-CONFORMANG | JE (NCR) | | | | | |
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| ······································ | | Description of NC | Corrective Action Section B | | Verification | Approval | Approval | | | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | Chief Eng | QC Inspector | | |
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NOTE: Date & initial all entries

Date: Úser: Monday, 06/10/2008 11:43:45 AM

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW ASSEMBLY

Job Number: 42462

Part Number: D412729011

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



Job Completion



W& 11.04

| Dart | Aero | space | Ltd |
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| W/O: | | | WORK ORDE | R CHANGES | | | | | |
|---------|------|------------|-----------------|-----------|------|--------|-----|-------------------------------|--------------------------|
| DATE | STEP | PF | ROCEDURE CHANGE | | Ву | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| Part No | : | PAR #: | Fault Category: | NCR: | Yes | No DQA | ۸: | Date: | |
| | R | esolution: | Disposition: | QA: 1 | WC C | losed: | | Date: | |

| NCR: | | | \ | WORK ORE | DER NON-CONFORMANCI | E (NCR) | | | |
|------|------|------|-------------------|----------------------|------------------------------|----------------|--------------|-----------------------|--------------|
| | | | Description of NC | | Corrective Action Section B | | Verification | Approval | Approval |
| , | DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | Approval Chief Eng | QC Inspector |
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NOTE: Date & initial all entries



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| | DESIGN | * | DRAW | N BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | | |
| | CHECKED ARPHOVED | | VED | DRAWING NO. | REV. B | | | |
| | | | <i></i> | DSK 092 _{SHI} | ET 1 OF 1 | | | |
| | DATE | | | | TITLE | SCALE | | |
| | 05.02.18 | | | | HYD. GROUND HANDLING | | | |
| | Α | 04.12.06 | |) | NEW ISSUE | | | |
| | В | | 5.02.18 | } | REDESIGN TO FIT NEW WHEEL ASS'Y | | | |

RELESED

D3309-1 **D3330-17 HANDLE** HEX BOLT 1/4"-20'x 1" LONG (1) SOCKET (1) LABEL (1) FLAT WASHER 1/4" TYPE B WIDE (1) D3331-041 D2728-7 HANDLE ASS'Y (1) D3330-9 TOP LABEL (1) PLATE (1) HEX. SOCKET CAP SCREW D3330-5 FRONT PANEL (1) D3330-7 BACK PANEL (1) 1/4"-20 x 0.75", (NOT SHOWN, SIMILAR TO D3330-5) AN960JD416 **FLAT WASHER** D3330-15 HANDLE (1)-(2 PLACES) D3309-3 LABEL D3233-041 (2 PLACES) WHEEL ASS'Y (2 PLACES) **D3333-3 SLIDING** PLATE (2 PLACES) D3335-3 LONG D3330-11 SPRING (1) LONG PIN (NOT SHOWN) BRACKET (1) D3332-041 LONG PIN ASS'Y (1) **D3233-1 INSIDE** S CO WASHER (2 PLACES) D3233-3 OUTSIDE WASHER (2 PLACES) 0 D3336-1 JACK (1) SLOTTED NUT 1"-14 UNF AND 3 D3333-1 BASE PLATE (1) 6) ROUND COTTER PIN 1/8" x 2" LONG (2 PLACES) 0 D3330-19 HANDLE RIM (1) 6 9 D3334-1 WHEEL SHAFT D3330-3 (2 PLACES) BOTTOM: PANEL (1) D3333-5 RAIL (4 PLACES) D3330-1 HEX. BOLT 3/8"-24 UNF x 1.25" LONG REG. SPRING LOCK WASHER 3/8" **LEFT** PANEL (1) D3332-043 (8 PLACES) SHORT PIN (1) D3330-2 HEX. BOLT 5/16"-18 UNC x 1.50" LONG FLAT WASHER TYPE B NARROW 5/16" RIGHT **D3335-1 SHORT** PANEL (1) SPRING (1) STD. HEX. NYLON LOCK NUT 5/16"-18 UNC SHOP COPY (NOT SHOWN) (16 PLACES) D3330-13 **RETURN TO** SHORT PIN MS21042L5 NUT **ENGINEERIN GREASE FITTING 1/8" P.T.F.** BRACKET (1) (2 PLACES) SAE SPEC. EXTRA SHORT UNCONTROLLED COPY (4 PLACES)

NOTE:

1) APPLY RUST INHIBITOR ON ALL PARTS AND AREAS NOT PROTECTED BY PAINT OR GREASE. RUST INHIBITOR POSSIBLE SUPPLIER: ACKLANDS-GRANGER INC., P/N LPSC30316.

SUBJECT TO AMENDMENT

WITHOUT NOT CE

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